<u>DESIGN OF PREFABRICATED STEEL BRIDGE</u>

THE DESIGN OF THE PREFABRICATED STEEL BRIDGE SHALL BE IN ACCORDANCE WITH THE LATEST EDITION OF THE "AASHTO LRPD BRIDGE DESIGN SPECIFICATIONS". HAEN USING THE "AASHTO LRPD BRIDGE DESIGN SPECIFICATIONS", ALL OCCURRENCES OF THE MORD "SHALL BE REPLACED WITH THE MORD "SHALL". ALL DRAWNINGS, SPECIFICATIONS, AND PROJECT SPECIFIC CALCULATIONS SHALL BE SIGNED AND SEALED BY A PROFESSIONAL ENGINEER LICENSED IN THE STATE OF ALASKA.

DO NOT PROVIDE A FRACTURE CRITICAL OR NON-REDUNDANT BRIDGE SUCH AS A TRUSS OR TWO-GIRDER BRIDGE SYSTEM.

THE BRIDGE SHALL BE CONFIGURED TO BE TRANSPORTED TO A SITE BY STANDARD HIGHWAY LOG TRUCK OR "LOW BOY" IN MILTIPLE SECTIONS, APPROPRIATE LIFTING POINTS SHALL BE INTEGRATED INTO THE DESIGN TO ALLOW TYPICAL SLINGING AND HANDLING METHODS FOR INSTALLATION AND TRANSPORTATION TO THE SITE.

BRIDGE RAILING POSTS SHALL TIE TO THE DECK STRUCTURE (DECK OR DECK BEAMS) OF THE BRIDGE, NOT THE BRIDGE GIRDERS, CRASH WORTHY RAIL STOTENS DESIGNED TO THE LATD TEST LEVEL 2 STANDARD IS ACCEPTABLE FOR THIS SUBMITTAL. BRIDGE RAILING SHALL BE HOT DIPPED GALLYANIZED THRIE BEAM GUARDRAIL MEETING AASHTO HIGHWAY AND BRIDGE SPECIFICATIONS, GUARDRAIL SHALL BE COMPATIBLE MITH DOT & PETANDARD THRIE BEAM CONFIGURATIONS.

THE DRAWINGS. CLEARLY SPECIFY RELEVANT INFORMATION SICH AS MEMBER SIZES, GEOMETRY, BEARING REACTIONS, DESIGN LOADS, MATERIAL PROPERTIES AND OTHER DESIGN INFORMATION ON

DESIGN LOADINGS FOR THE BRIDGE WILL CONFORM TO THE FOLLOWING:

- DEAD LOAD- USE UNIT WEIGHTS AS DEFINED IN THE "AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS" MOST RECENT EDITION WITH INTERIM REVISIONS.
- 'n VEHICULAR LIVE LOAD - USE THE OPERATING STRESS LEVEL OF THE AASHTO BRIDGE MAINTENANCE MANJAL FOR HL-93, AND USFS LOADS FOR UBO, UIO2 AND L90 LOADING.
- WIND LOAD 100 MPH PER AASHTO REQUIREMENTS.
- Ä FATIGUE - USE A SINGLE LANE AVERAGE DAILY TRUCK TRAFFIC (ADTT) OF 20 FOR DESIGN.
- İШ SEISMIC - AS DEFINED IN THE "AASHTO GUIDE SPECIFICATIONS FOR LRFD SEISMIC BRIDGE DESIGN".
- ERECTION USE A CONSTRUCTION LOAD FACTOR OF NOT LESS THAN 1.25 FOR ALL LOADS THAT ARE ESSENTIALLY STATIC AND NOT LESS THAN 1.50 FOR ALL OTHER LOADS.
- Ġ THERE IS NO DEFLECTION CRITERIA.

MATERIALS

CONSTRUCT PREFABRICATED STEEL BRIDGE FROM ASTM ATO9 GRADE 50T3 OR ASTM ATO9 GRADE 36T3 PLATE AND STRUCTURAL SHAPES, ASTM A5T2 STEEL MAY BE SUBSTITUTED FOR ATO9 IF;

IT MEETS THE CHARPY V-NOTCH, ZONE 3 TEST REQUIREMENTS AS SPECIFIED IN ASTM

FABRICATION CONFORMS TO THE MOST RECENT EDITION OF THE ANSI/AASHTO/AMS BRIDGE MELDING CODE DI.5 WHEN MELDING NEW STEEL BRIDGE GIRDERS, BEAMS AND

HOT DIP GALVANIZE ALL STRUCTURAL STEEL SHAPES, PLATES, AND BARS IN ACCORDANCE WITH AASHTO M III. REPAIR DAMAGE TO GALVANIZED COATINGS ACCORDING TO ASTM A180 OR AASHTO M 36.

FASTENERS: ASTM A325. GALVANIZED PER AASHTO M 232.

DECKING:

IF TIMBER DECKING IS USED, BRIDGE SHALL HAVE A PRESSURE TREATED DECK OF AT LEAST 4X12 TIMBERS MITH AN ADDITIONAL UNTREATED RUNNING/MEAR SURFACE OF 3X12 UNTREATED DOUG-FIR. USE GRADE I OR BETTER FOR DECKING AND GRADE #2 FOR RUNNING PLANKS.

UNLESS OTHERWISE APPROVED BY THE STATE, ALL TREATED WOOD SHALL BE NEW PRESSURE TREATED PACIFIC DOUG-FIR TIMBERS OR EQUIVALENT MEETING THE DOT & PF STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (55HC) AND THE AMERICAN WOOD PRESERVERS' ASSOCIATION (AMPA) USE CATESORY OF UC4B, PENTA BASED PRODUCTS WILL NOT BE ACCEPTED. FABRICATE TIMBER (INCLUDING ALL CUTTING, SHAPING, AND BORING) BEFORE TREATMENT. CAREFULLY TRIM ALL ARRASIONS AND TREAT ALL CUTS IN TREATED MEMBERS ACCORDING TO AMPA STANDARD M 4. BEFORE DRIVING BOLTS, TREAT ALL HOLES BORED AFTER TREATMENT ACCORDING TO THE APPLICABLE AMPA STANDARDS. PLUG REMAINING HOLES WITH TREATED PLUGS.

BRIDGE PROJECT NOTES

MATERIALS (CONT.)

USE NON-SHRINK, NON-CORROSIVE, NON-METALLIC, CEMENT BASED GROUT MEETING ASTM C-1107, GRADE C. MEET THE REQUIREMENTS OF ASTM 520. DEVELOP A COMPRESSIVE STRENGTH OF 4,000 PSI.

ALL CONCRETE SHALL CONFORM TO DOT & PT CLASS A CONCRETE WITH A MINIMUM COMPRESSIVE STRENGTH OF 4,000 PSI AT 28 DAYS.

ALL REINFORCING SHALL BE ASTM A 616, GRADE 60.

STRUCTURAL TIMBERS:

APPLY PRESERVATIVE TO ALL STRUCTURAL TIMBER THAT IS EXPOSED TO MEATHER, WATER, OR SOIL. USE THE PRESERVATIVE AND TREATMENT PROCESS OF AASHTO MIBB AND "BEST MANAGEMENT PRACTICES FOR THE USE OF TREATED MOOD IN AGUATIC ENVIRONMENTS (BYPS)", PUBLISHED BY THE MESTERN MOOD PRESERVER'S INSTITUTE. USE COPPER NAPTHENATE WITH A RETENTION OF PRESERVATION CONFORMING TO AMPA USE CATEGORY 4B FOR HIGHWAY'S AND BRIDGES.

MELDING:

PERFORM ALL MELDING AND NONDESTRUCTIVE EXAMINATION (NUE) AS SPECIFIED OR SHOWN ON THE PLANS, CONFORM TO THE MOST RECENT EDITION OF THE ANSI/AASHTO/AWG BRIDGE WELDING CODE DIS WHEN MELDING NEW STEEL BRIDGE GIRDERG, BEAM AND STRINGERG, CONFORM TO THE MOST RECENT EDITION OF THE STRUCTURAL MELDING CODE ANG DIJ MHEN WELDING ALL OTHER STEEL STRUCTURES.

AT LEAST 30 DAYS PRIOR TO WELDING, SUBMIT FOR APPROVAL A WELDING PLAN STAMPED AND SIGNED BY THE CERTIFIED WELDING INSPECTOR (CMI) RESPONSIBLE FOR THE QUALITY CONTROL (QC) AND CONSISTING OF THE FOLLOWING DOCUMENTS:

- 'n QUALITY CONTROL PERSONNEL QUALIFICATIONS INCLUDING CMI NUMBER,
- WELDING PROCEDURE SPECIFICATIONS (MPS) USING FORMS IN AMS DI.I, SAMPLE WELDING FORMS,
- 'n PROCEDIRE QUALIFICATION RECORDS (PQR), WHEN APPLICABLE, USING FORMS IN AWS DI.I, SAMPLE MELDING FORMS,
- WELDER PERFORMANCE QUALIFICATION RECORDS (MPOR) USING FORMS IN AWS DI., SAMPLE MELDING FORMS WITH DOCUMENTATION OF CURRENT MELDER CERTIFICATION,

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SAMPLE DAILY INSPECTION SHEET, AND

USING A CMI, PERFORM ALL QUALITY CONTROL INSPECTION NECESSARY TO ENSURE THAT THE MATERIALS AND MORKMANSHIP MEET THE REQUIREMENTS OF THE CONTRACT DOCUMENTS. TYPE AND EXTENT OF NDE TO BE CONDUCTED, AS REQUIRED IN THE SSHC SECTION 504.

FURNISH ALL COMPLETED QUALITY CONTROL INSPECTION DOCUMENTS TO THE ENGINEER OR WHEN SPECIFIED, THE QUALITY ASSURANCE REPRESENTATIVE DESIGNATED BY THE STATE. CORRECT ALL DEFICIENCIES IN MATERIALS AND WORKMANSHIP REVEALED BY QUALITY CONTROL AND QUALITY ASSURANCE REPRESENTATIVES DESIGNATED BY THE STATE.

DO NOT WELD OR TACK BRACKETS, CLIPS, SHIPPING DEVICES OR OTHER MATERIAL NOT REQUIRED BY THE CONTRACT DOCUMENTS TO THE PERMANENT STRUCTURE, UNLESS SHOWN ON THE MORKING DRAWINGS AND APPROVED BY THE ENGINEER.

SITE SPEC IFIC NOTES

each end of the Bridge must be secured to the abutment structure.

AN EARTH EMBANKMENT CONSTRUCTED FOR USE AS A BRIDGE APPROACH MUST BE PROTECTED FROM EROSION BY USING PLANTED OR SEEDED GROUND COVER, BULKHEADS, ROCK RIPRAP, RETAINING WALLS, OR OTHER EQUALLY EFFECTIVE MEANS.

A BRIDGE MUST BE INSTALLED IN SUCH A MAY AS TO MINIMIZE DISTURBANCE TO THE BED AND BANKS OF A STREAM. NO PART OF THE SUPERSTRUCTURE MAY BE BELOW THE HIGH WATER MARK OF THE STREAM OR OBSTRUCTING THE STREAMS FLOW BETWEEN ORDINARY HOSE WATER.

EQUIPMENT STREAM CROSSINGS ARE NOT AUTHORIZED WITHOUT PRIOR SPECIFIC STATE APPROVAL. THE PURCHASER/CONTRACTOR MUST SUBMIT WRITTEN PLANS IF CROSSING OF OPEN (INFROZEN MATERS) IS REQUIRED FOR ROAD CONSTRUCTION.

GENERAL NOTES:

THE BIDDER WILL HAVE THE STRUCTURE DESIGNED BY A PROFESSIONAL ENGINEER REGISTERED IN THE STATE OF ALASKA. PLANS OF THE PROPOSED STRUCTURE WILL BE SUBMITTED AND BE SUBJECT TO APPROVAL OF THE DOF CONTRACTING OFFICER OR HIS DESIGNEE BEFORE FINAL ACCEPTANCE.

PROVIDE AND SECURE A NAMEPLATE TO THE STRUCTURE INDICATING THE BRIDGE MANUFACTURER'S NAME, MAXIMUM LOAD LIMITS, AND YEAR OF FABRICATION.

LOAD RATE T PROVIDE AN INVENTORY AND OPERATING LOAD RATINGS OF THE BRIDGE IN THE PLAN SUBMITTALS ACCORDING TO THE MOST RECENT VERSION, INCLUDING INTERIM VERSION, OF THE AASHTO MANUAL FOR BRIDGE EVALUATION (MBE). LOAD RATE STEEL AND CONCRETE ELEMENTS USING THE LOAD AND RESISTANCE FACTOR RATING (LRFR) METHOD. E TIMBER ELEMENTS USING THE ALLOWABLE STRESS RATING (ASR) METHOD AND RESISTANCE FACTOR RATING (LRFR) METHODS.

THE BRIDGE SHALL BE DELIVERED WITH ADEQUATE BLOCKING TO KEEP THE STRUCTURE 6 INCHES OFF THE GROUND, LEVEL AND MELL SUPPORTED UNTIL IT IS INSTALLED.

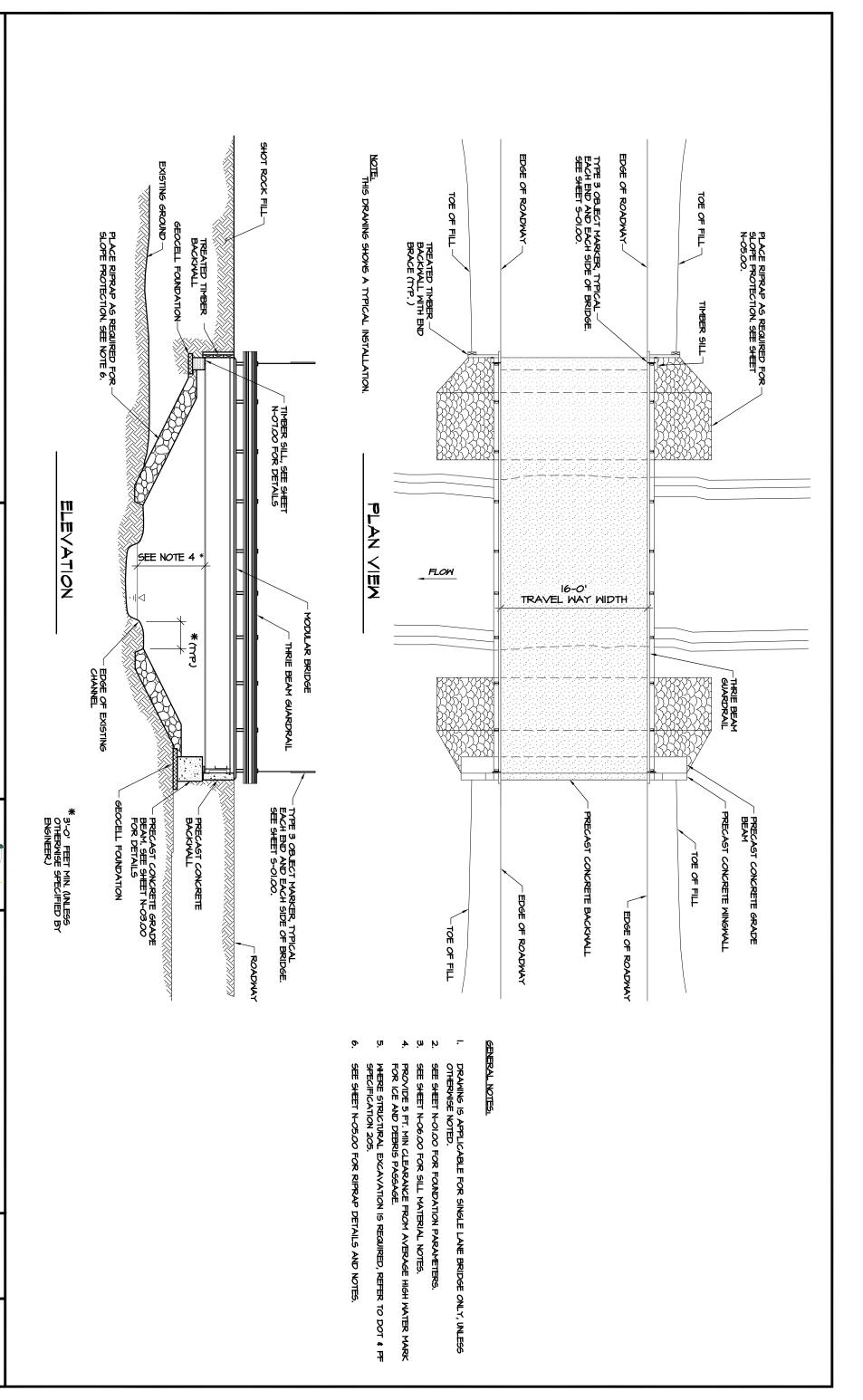
FOUNDATION NOTES

FOUNDATION DESIGN AND DETAILS ASSUME SUBSTRUCTURE UNITS WILL BE PLACED ON COMPETENT SOIL OR BEDROCK CAPABLE OF ACHIEVING A MINIMM BEARING PRESSURE OF 1500 PSF. IF THIS CRITERIA CANNOT BE MET, CONSULT WITH A LICENSED PROFESSIONAL ENGINEER FOR FURTHER GUIDANCE.

FABRICATION AND INSTALLATION OF GEOCELL FOUNDATION STABILIZATION UNITS SHALL BE IN ACCORDANCE WITH SPECIAL PROVISION 611.

FABRICATION AND INSTALLATION OF MELDED MIRE RETAINING MALL SYSTEMS SHALL BE IN ACCORDANCE MITH SPECIAL PROVISION 516.

FABRICATION AND INSTALLATION OF BIN WALL ABUTMENT SYSTEMS SHALL BE IN ACCORDANCE WITH SPECIAL PROVISION 517.



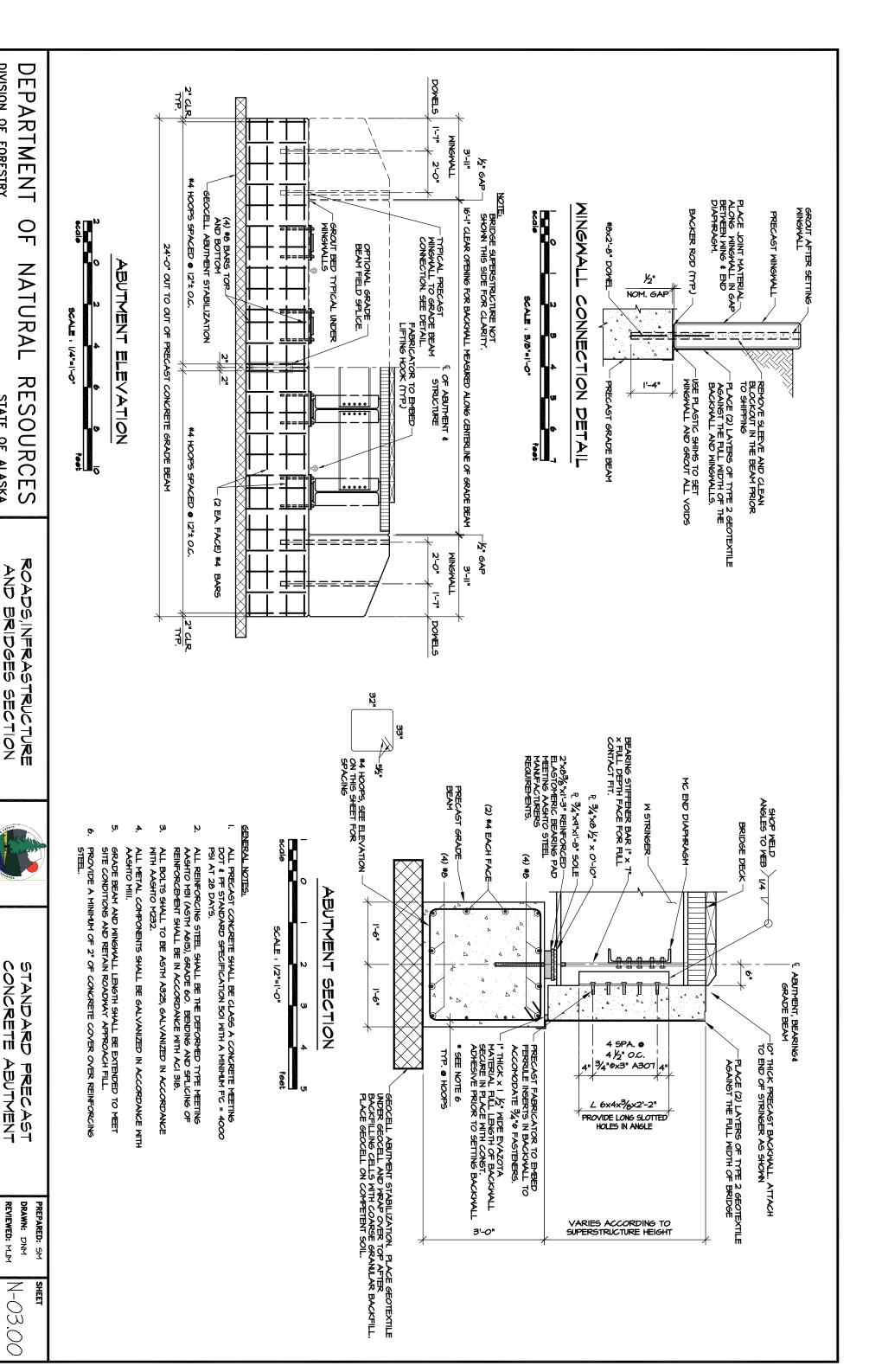
DIVISION OF FORESTRY **DEPARTMENT** 9 NATURAL RESOURCES STATE OF ALASKA

> ROADS, INFRASTRUCTURE AND BRIDGES SECTION

STANDARD FRECAST CONCRETE AND TINDER ABUTNEY

DRAWN: DNM REVIEWED: MUM PREPARED: SM

N-02.00 SHEET



DIVISION OF FORESTRY

STATE OF ALASKA

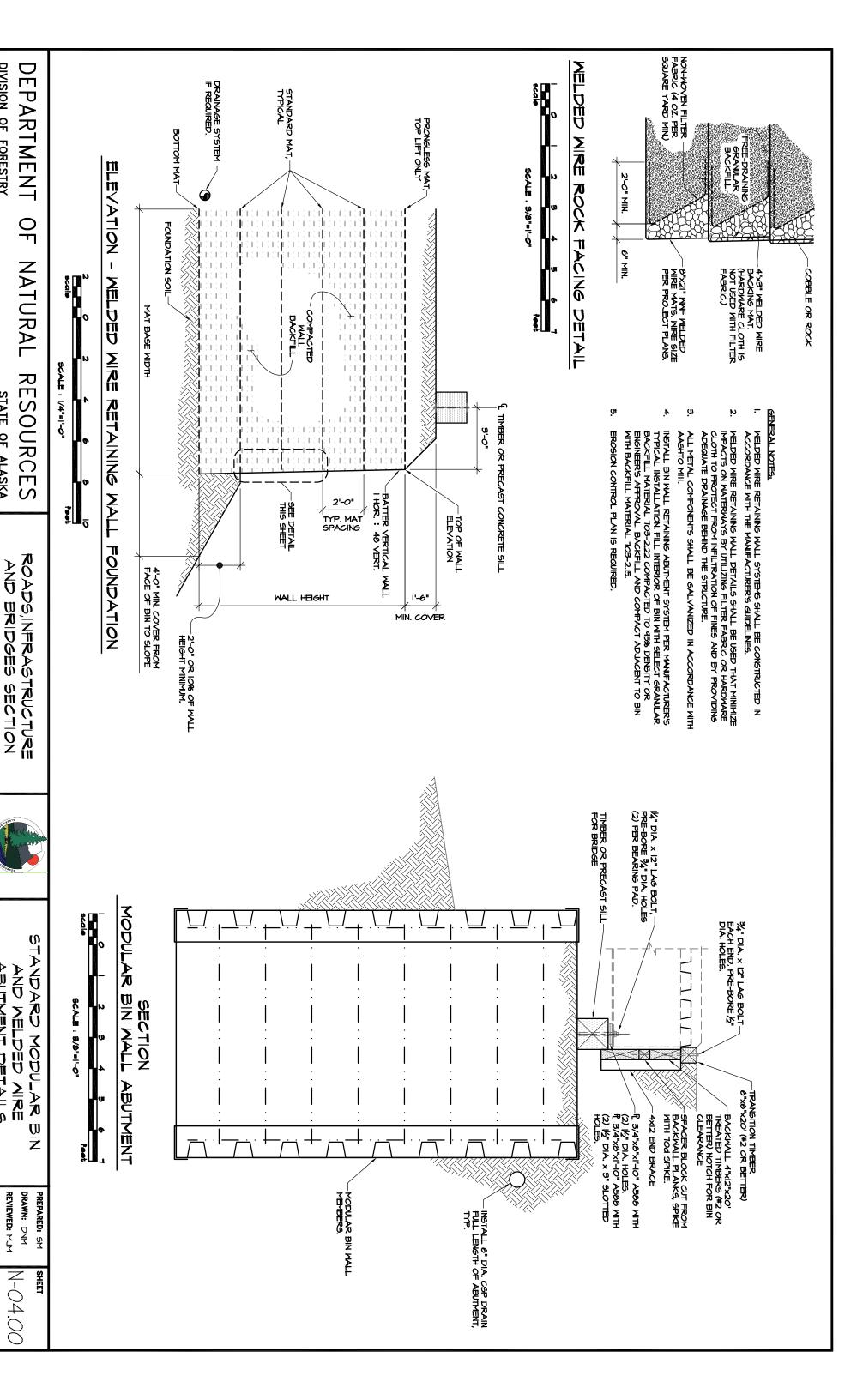
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BRIDGES

NOTION

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REVIEWED: MJM



DIVISION OF FORESTRY

STATE OF ALASKA

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NT DETAILS

۵ σ PRECAST CONCRETE MODULAR ABUTMENT 6" GEOCELL FOUNDATION STABILIZATION PLACE TYPE II GEOTEXTILE UNDER GEOCELL AND WRAP OVER AFTER BACKFILLED. PLACE GEOCELL ON COMPETENT SOIL.

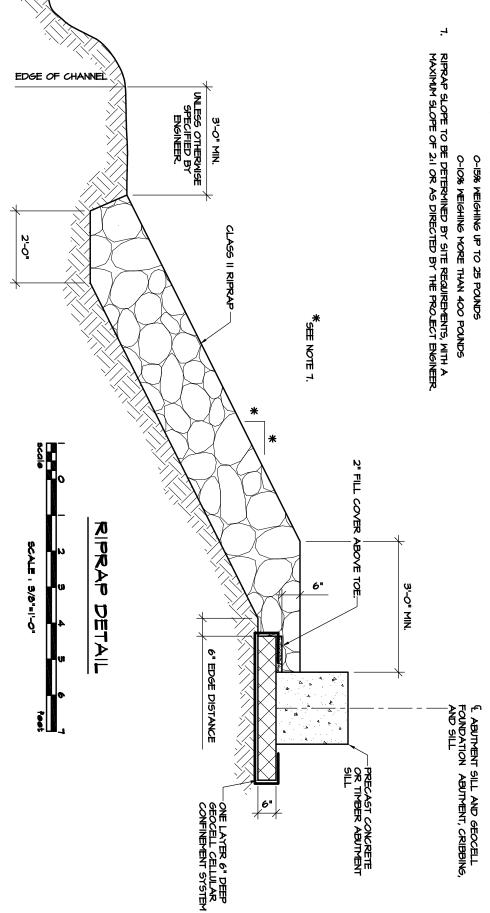
ABUTMENT	STRUCTURE	
바 10 50 FT. 바 10 40 FT.	SPAN	GEOCELL SCHEDULE
4 10 10 20	۵	⊒ULE
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GEOCELL DETAIL

GENERAL NOTES:

- SEE SHEET N-01.00 FOR FOUNDATION PARAMETERS.
- ALL GEOTEXTILE SHALL BE TYPE II UNLESS OTHERWISE SPECIFIED BY THE ENGINEER.
- GEOTEXTILE SHALL BE JOINED BY OVERLAPPING A MINIMUM OF 18 INCHES (INLESS OTHERWISE SPECIFIED) AND SECURED AGAINST UNDERLYING FOUNDATION MATERIAL USING PINS APPROVED AND PROVIDED BY THE GEOTEXTILE MANUFACTURER.
- SUBGRADE SURFACES ON WHICH FABRIC IS PLACED SHALL BE REASONABLY SMOOTH AND FREE OF ROCKS, CLODS, ROOTS OR OTHER OBJECTS WHICH COULD PUNCTURE THE FABRIC. GEOTEXTILE BENEATH RIPRAP SHALL BE PLACED WITH A MINIMUM OVERLAP OF 24 INCHES.
- ALL RIPRAP SHALL BE CLASS II RIPRAP CONFORMING TO THE ENGINEER.

CLASS II 50-100% WEIGHING 200 POUNDS OR MORE.



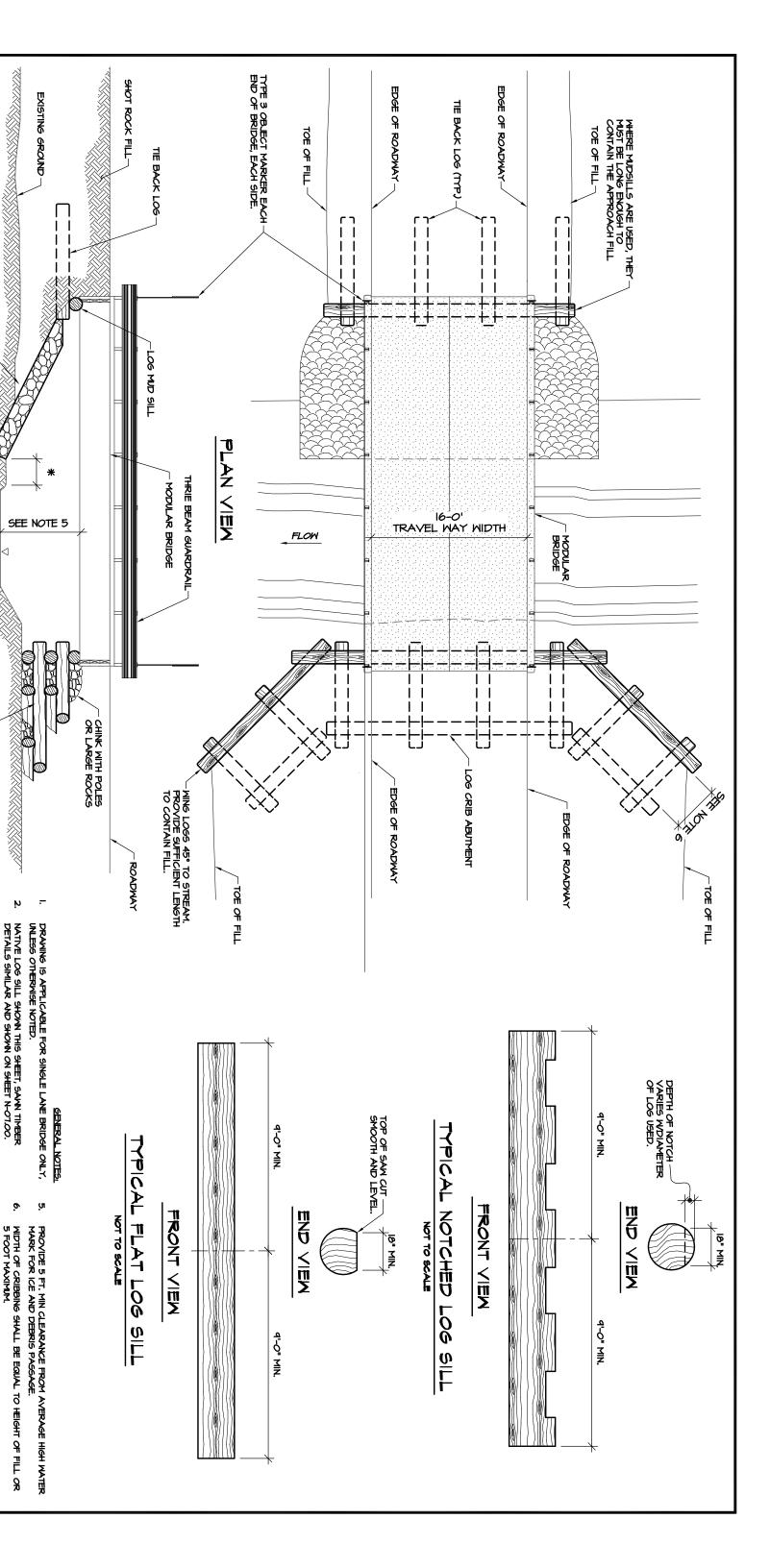
DIVISION OF FORESTRY DEPARTMENT OF NATURAL RESOURCES STATE OF ALASKA

> ROADS, INFRASTRUCTURE AND BRIDGES SECTION

STANDARD DETAILS 1500円 TTANEOUS

> REVIEWED: MJM DRAWN: DNM PREPARED: SM

SHEET N-05.00



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PLACE RIPRAP AS REQUIRED FOR SLOPE PROTECTION, SEE NOTE 8.

ELEVATION

3 FT. UNLESS OTHERWISE SPECIFIED BY ENGINEER.

KNOT SIZE IN THE MIDDLE HALF OF THE LENGTH NOT TO EXCEED 5 INCHES, DO NOT USE SILLS WITH LARGE KNOTS OPPOSITE EACH OTHER.

LOGS TO BE STRAIGHT, SOUND, AND FREE OF DECAY, EXCESSIVE THIST (SPIRAL GRAIN MORE THAN I IN 8) AND ALL DETECTS THAT MAY CONSIDERABLY AFFECT STRENGTH.

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ALL RIPRAP SHALL BE CLASS II RIPRAP CONFORMING TO DOT & PF SPECIFICATION 611, UNLESS OTHERWISE NOTED BY THE ENGINEER, SEE MISCELLANEOUS DETAILS SHEET N-C5.00 FOR FURTHER DETAILS.

WHERE STRUCTURAL EXCAVATION IS REQUIRED, REFER TO DOT & PF SPECIFICATION 205.

LOG CRIB ABUTMENT

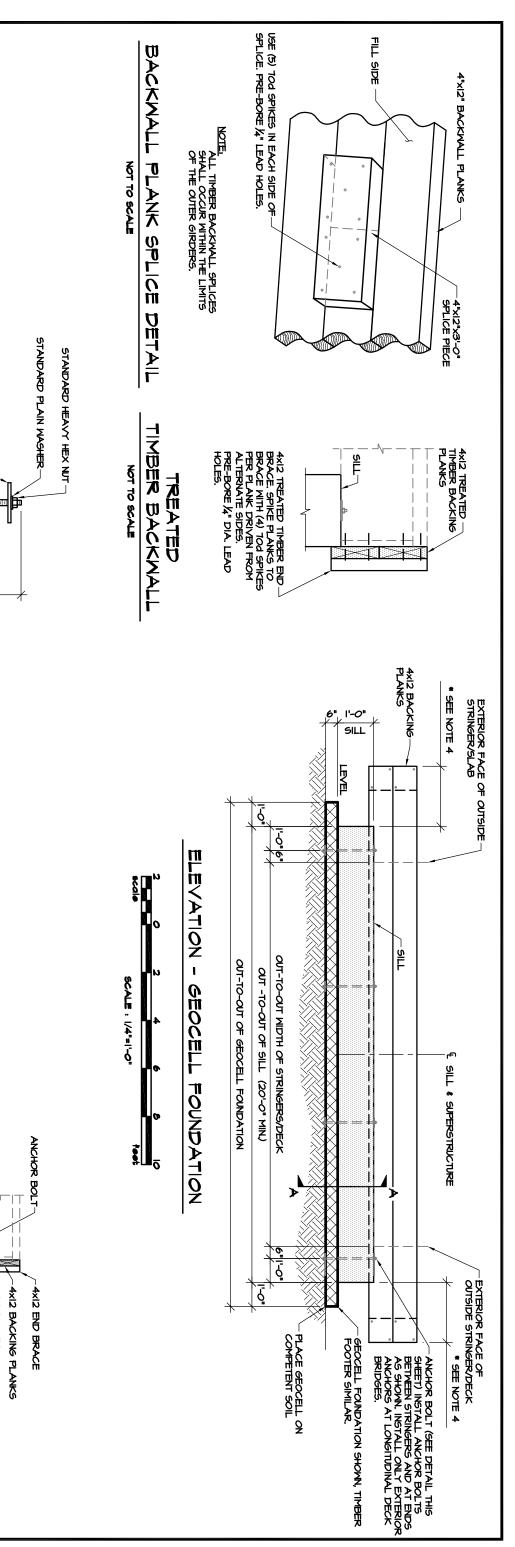
ROADS, INFRASTRUCTURE Ω N V BRIDGES NOLLOHO

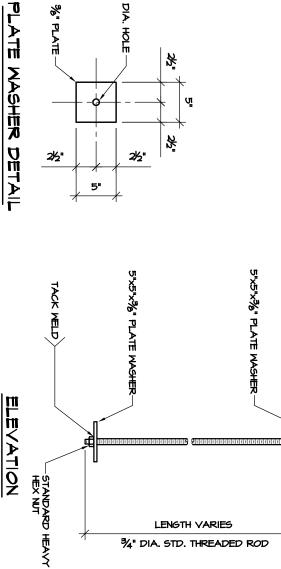


STANDARD 0 ABUTMENT

REVIEWED: MJM DRAWN: DNM PREPARED: SM SHEET

N-06.00

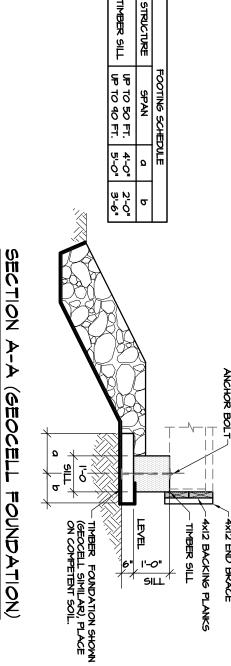




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%" PLATE



- SEE SHEET N-01.00 FOR TIMBER MATERIAL OTHS.
- ALL TIMBER FOR BACKWALLS AND ASSOCIATED CONNECTIONS SHALL BE ROUGH CUT DOUGLAS FIR OR MESTERN LARCH, GRADED NO. 2 OR BETTER, AND TREATED IN ACCORDANCE MITH AMPA STANDARDS CI AND C2 FOR GROUND CONTACT MITH PENTACHLOROPHENOL IN PETROLEIM OIL (TYPE A) CONFORMING TO AMPA STANDARD PB, OR CREOSOTE CONFORMING TO AMPA STANDARD PB.
- FIELD CUTS, BORE HOLES, AND DAMAGE IN TREATED TIMBER SHALL BE TREATED IN ACCORDANCE WITH AMPA STANDARS M4 AND PT.
- WINGWALL LENGTH WILL BE DETERMINED BY ACCORDING TO SITE REQUIREMENTS. AREA FORESTER

DIVISION OF FORESTRY DEPARTMENT 9 P **NATURAL** RESOURCES STATE OF ALASKA

SCALE : |"=1'-0"

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ROADS, INFRASTRUCTURE Ω N V BRIDGES SECTION NO ITO IIO



OTANDARD QEOCELL FOUNDATION NUMBER OILL WITH

> REVIEWED: MJM DRAWN: DNM PREPARED: SM

> > SHEET

GENERAL NOTES:

PROVIDE TYPE OM-3R OR OM-3L OBLECT MARKERS AT EACH CORNER OF THE BRIDGE, EITHER AT EACH ABUTMENT OR AT THE END OF APPROACH RAIL, AS SHOWN ON THE CONTRACT PLANS.

3'-0"

2"

3'-0"

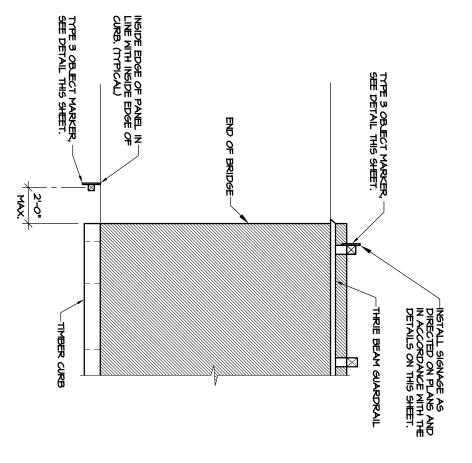
WARNING SIGNS AND MARKERS

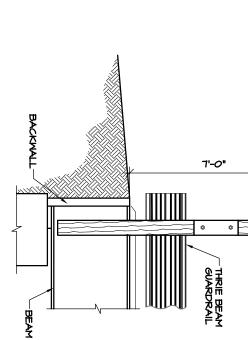
ROUGH SAWN TREATED TIMBER, MATCH SIZE OF GUARDRAIL POST.

T'-0"

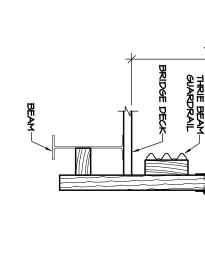
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- WHEN OBLECT MARKERS ARE TO BE PLACE ON TOP OF FINAL GUARDRAIL POST, USE SIMILAR MATERIAL TO SPLICE TO GUARDRAIL POST AS SHOWN ON DOT & PT STANDARD DRAWING S-20.10. OTHERWISE WOOD OR STEEL PERFORATED POSTS MAY BE JOED.
- PLYWOOD OR ALIMINIM AS SPECIFIED IN SECTION 130 OF THE DOT & PF STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION MAY BE USED FOR THE OBLECT MARKER SIGN BASE. IF ALIMINIM IS TO BE USED, PROVIDE A MINIMUM OF 0.060° THICK SHEET ALIMINIM.
- ALWAYS PLACE INSIDE EDGE OF OBJECT MARKER IN LINE WITH EDGE OF OBSTRUCTION CLOSEST TO ROADWAY.
- WHEN OBJECT MARKER IS AT THE EDGE OF FLARED APPROACH GUARDRAIL, ENSURE THAT BOTTOM OF OBJECT MARKER SIGN IS A MINIMUM OF 5 FOOT CLEAR ABOVE FINISHED ROADWAY EDGE.
- IF APPROACH GUARDRAIL IS MARRANTED CONSULT "BARRIER GUIDE FOR LOM VOLUME" AND LOM SPEED ROADS", FUBLICATION NO. FHWA-CFL/TD-05-009, FOR DESIGN OF NECESSARY CLEAR
- FOR EMBEDMENT LENGTH SEE DOT & PF STANDARD SHEET
- ATTACH ALL OBJECT MARKER POSTS IN ACCORDANCE WITH DOT # PT STANDARD SHEET S-30.03.

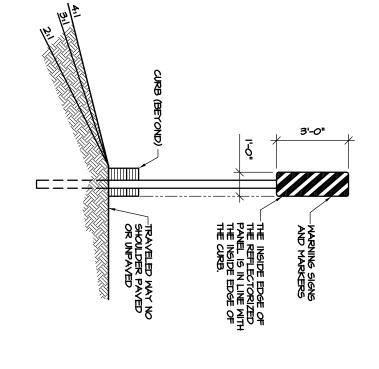


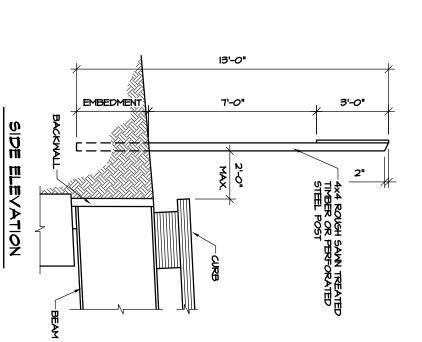






FRONT ELEVATION





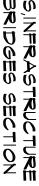
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OBLIECT MARKER INSTALLATION

FRONT ELEVATION

ROADS, INFRASTRUCTURE Ω N V



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DRAWN: DNM REVIEWED: MJM PREPARED: SM

SHEET

DIVISION OF FORESTRY DEPARTMENT OF NATURAL RESOURCES STATE OF ALASKA

BRIDGES SECTION NO ITO IIO

OBJECT MARKER TYPE 3 INSTALLATION DETAIL

NOT TO SCALE